

**ABSTRACT OF THE DISCLOSURE**

A method 10 for forming a relatively stiff and/or a substantially tight joint 10, 30, 46 while concomitantly  
5 reducing the likelihood that the applied adhesive 12 will seep from the joint 10, 30, 46. In the preferred embodiment of the invention, the adhesive 12 is placed upon about one half of the coverage portion and upon about ten percent of the fillet portion of each coach and one-half coach joint  
10 10, 30. The adhesive 12 is further placed upon at least fifty percent of the coverage portion 48 of a lap joint 46.

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